



ISOQAR

Certificate of Registration

UK Certificate of Conformity Factory Production Control
Certificate No: 0513-CPR-9497-005

In compliance with Construction Products Regulation 2011 (Retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Structural Components for Steel Structures

Designated Standard	Type/ Execution Class of the Construction Product	Declaration Method
BS EN 1090-1:2009 +A1:2011	Load bearing structural steel components up to EXC '3' according to BS EN 1090-2.	1, 2, 3a and 3b Table A:1 of BS EN 1090-1

PLACED ON THE MARKET BY
Alphaweld Limited

AND PRODUCED IN THE FACTORY (IES)
Calver Works, Calver, Hope Valley, S32 3XH

ATTESTATION

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard BS EN 1090-1:2009 +A1:2011 under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

Date of first issue: 06/08/2014

Date of this issue: 09/04/2026

Period of validity: 20/07/2029

This certificate was first issued (see above) and will remain valid until the noted validity date as long as neither the designated standard, the construction product, the AVCP methods, nor manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control Approved Body.

**Approved on behalf of the Certification Board
(ISOQAR - Approved Body No. 0513)**

SIGNED

Jim Anderson, Chief Executive Officer
(on behalf of ISOQAR)

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by ISOQAR. Further clarification regarding the scope of this certificate and the applicability of the relevant standards' requirement may be obtained by consulting ISOQAR.

ISOQAR Limited, Cobra Court, 1 Blackmore Road, Stretford, Manchester M32 0QY
T: 0372 291 2782 E: info@isoqar.com W: isoqar.com
This certificate is the property of ISOQAR and shall be returned on request.



Certificate Annex

General provisions to the validity of Certificates about Factory Production Control (FPC) according to BS EN 1090-1 and ISOQAR rules including additional Welding Certificates.

- 1) The regulations as addressed in the below listed documents in their respective relevant version shall apply:
 - a) General Terms and Conditions of Business of ISOQAR Ltd
 - b) Contract between ISOQAR Ltd and the customer (manufacturer, distributor etc) as named in the certificates
- 2) This certificate remains valid until the noted validity date if the following conditions remain fulfilled
 - a) The conditions of this standard have not changed
 - b) Factory Production Control and the conditions of manufacture are unchanged
 - c) There is a valid contract with the Approved Body
 - d) The Approved Body must be informed of the following changes in accordance with BS EN 1090-1
 - New production plant or changes to key production facilities
 - Changes in the position of the RWC
 - Introduction of new welding procedures, new base materials and corresponding WPQR's
 - e) Surveillance periods are carried out in line with ISOQAR terms/conditions/client contract with reference to BS EN 1090-1.
 - f) Surveillance reports confirm that conditions are fulfilled to maintain the certificate
- 3) Unscheduled surveillance may be arranged if one of the following situations has occurred
 - a) As per a – d above
 - b) Introduction of a new or modified manufacturing procedure, provided that evaluation properties are influenced
 - c) Changes to a higher execution class (EXC)
- 4) Companies may devise their own Welding Certificate to use in conjunction with the UK Certificate of FPC. It is not for the Approved Body (AB) to issue such a document.
- 5) This certificate may be withdrawn by the Approved Body at any time with immediate effect and without compensation if the conditions under which it was issued have changed or if the requirements of this certificate have not been complied with. The Manufacturer is obligated to send the original certificates
- 6) The certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of the certificates.
- 7) The Approved Body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regards to the manufacturer's qualification i.e., Section 3 a, b, c above

REMARKS

None

DISTRIBUTION

Applicant

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